



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-567-111
Job Sheet 186997



Part No: D350-567-111

Job Qty: 2 pcs

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-567 REV.F IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD verified by: IPP REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/21/18		0.00	0.00	Packaging 1 - 1		DAS 46 9-89 FEB 12 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S153019



Part: D350-567-111

Job No: 186997

Serial No/Batch: S153019

Revision: F

Spector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC S

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	2 pcs	12/21/18	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	2 pcs	12/21/18	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	2 pcs	12/21/18	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	12/21/18	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED*** Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032 135 - (Document Control) Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152475
D350-567-115	Replacement Interior Window	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	2x 5147655
				1x 5142531
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D350-567-113	2	1	0
	D350-567-115	2	5	0
Part Specifications				
Specifications could not be found.				

Plex 1/28/19 8:17 AM Dart.Hadley.Shannon



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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs		12/21/18	0.00	0.00	Packaging1-3		
120	QC	2 pcs		12/21/18	0.00	0.00	QC4		
130	Packaging	2 pcs		12/21/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs		12/21/18	0.00	0.00	DC		
140	QC21-FG	2 Ea		12/21/18	0.00	0.00	QC21		

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032

135 - Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	2 Ea (1 ea)	90-Start up Operation	
D350-567-115	Replacement Interior Window	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-113	2	1	0
	D350-567-115	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																								
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : 	
Misidentified ☐	Past Due ☐																																																														